

Work Order ID 61792

Friday, September 03, 2010 1:40:03 PM

Page 1

Item ID: D3924-1

Accept

Revision ID:

Item Name: Shim

Setup Start

Stop

Start Date: 9/3/2010 Start Qty: 8.00

Required Date: 9/14/2010 Req'd Qty: 8.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: 10-9-03

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3924

A

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

LEXAN .105

1-Cut as per Dwg D3924

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

10-9-03

(21)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

10-9-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Cust Item ID:

Required Date: 9/14/2010 Req'd Qty: 8.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120



QC

Quality Control

QC8- Inspect parts - second check

0.00

S 10/09/22

Memo

0.00

counts
(21)

130



Small Fab

Small Fab

Memo
C'SINK AS PER DWG
+ Debur

0.00

0.00

S 10/09/22 (21)

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

S 10/09/23

Memo

0.00

counts
(21)

W/O:		WORK ORDER CHANGES					
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Setup Start



Revision ID:

Stop



Item Name: Shim

Start Date: 9/3/2010 Start Qty: 8.00



Cust Item ID:

Required Date: 9/14/2010 Req'd Qty: 8.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150



Packaging

Identify as per dwg & Stock Location: 096

0.00

Memo

0.00

Packaging

C 10/9/24 (21)

160



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

10/09/27

me

10-9-24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Friday, September 03, 2010 1:40:08 PM

Page 1
T

Work Order ID: 61792



Parent Item: D3924-1



Parent Item Name: Shim

Start Date: 9/3/2010

Required Date: 9/14/2010

Start Qty: 8.00

Required Qty: 8.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS-125-9034-01 1/8" 9034 Lexan Sheet		Purchased	No			100	sf	26.0000	0.0053	0.0424			



10-9-22

Location

Loc Qty

Loc Code

MAT

26

106173

4

106403

22

MDEXS-125

per attached

.125 DE LEXAN SHEET 10-9-22 → 101657

101657

21

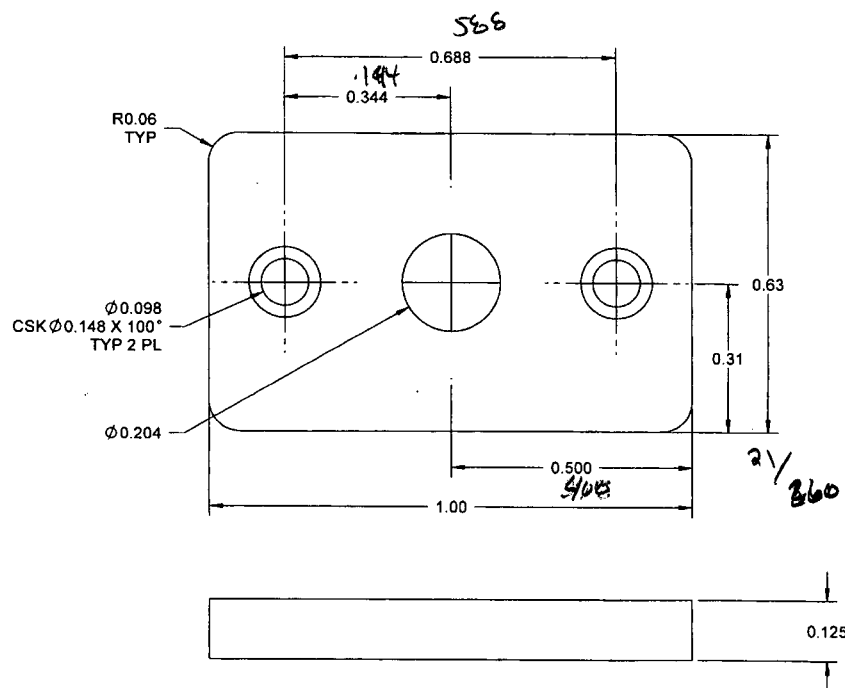
W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

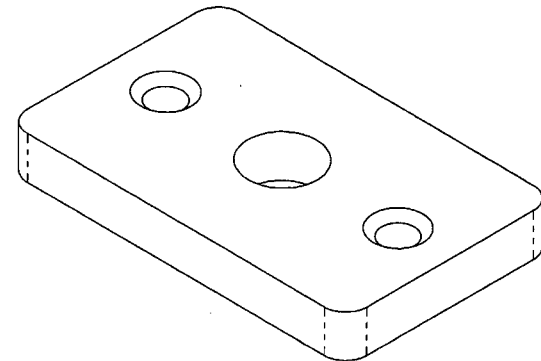
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D3924-1 SHIM



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO A REVISION
WITHOUT NOTICE
WORK ORDER NO. 41792
BS10-9-03

RELEASED
2009-08-28
MP

NOTES:

- 1) MATERIAL: 9034 BLACK LEXAN SHEET (SMOOTH) 0.125 THICK (REF DART SPEC M-LEXS.125-9034-02)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

delin .125?

A		NEW ISSUE		09.03.30	
REV.	DESCRIPTION	BY	DATE		
DESIGN				DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3924 TITLE SHIM SCALE NTS	
DRAWN					
CHECKED					
MFG. APPR.					
APPROVED					
DE APPR.					
DATE	09.03.30			<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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NOTE: Date & initial all entries

L Lacelle

From: Harvey Siemens [hsiemens@dartaero.com]

Sent: September 21, 2010 5:05 PM

To: 'L Lacelle'; 'Mike Petsche'

Subject: RE: D3924-1

Linda/Mike

Sorry I was in meetings all day with Honeywell.

Took me a bit to find the D3924 part that you were talking about Linda. **YES**, feel free to make that substitution. It's a spacer block, no worries.

Regards,

Harvey Siemens

Mechanical Designer

DART Aerospace Ltd.

P: 403-717-0328

F: 403-717-1288

E: hsiemens@dartaero.com

W: www.dartaero.com

M: 1060 McTavish Road NE, Calgary, Alberta, T2E 7G6

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From: L Lacelle [mailto:llacelle@dartaero.com]

Sent: Tuesday, September 21, 2010 1:09 PM

To: 'Mike Petsche'; 'Harvey Siemens'

Subject: RE: D3924-1

Nope, absolutely not this time, can you believe it, I actually meant it!
So we can proceed?

From: Mike Petsche [mailto:mpetsche@dartaero.com]

Sent: September 21, 2010 3:08 PM

To: 'L Lacelle'; 'Harvey Siemens'

Subject: RE: D3924-1

Well.....I guess though.....(though I think I detect a hint of sarcasm)

From: L Lacelle [mailto:llacelle@dartaero.com]

Sent: September 21, 2010 3:05 PM

To: 'Mike Petsche'; 'Harvey Siemens'

9/22/10

Subject: RE: D3924-1

Pretty please ?

From: Mike Petsche [mailto:mpetsche@dartaero.com]
Sent: September 21, 2010 3:03 PM
To: 'L Lacelle'; 'Harvey Siemens'
Subject: RE: D3924-1

You have to ask nicely.....

From: L Lacelle [mailto:llacelle@dartaero.com]
Sent: September 21, 2010 2:20 PM
To: 'Mike Petsche'; 'Harvey Siemens'
Subject: D3924-1
Importance: High

Hello,
We have a w/o for D3924-1, and the last time we made it we used black delrin .125, but the drwg is calling up MLEXS.125-9034-02, we do not stock .125 in this mat'l...can we use the delrin again?

Thank You,
Linda Lacelle
Production Manager
Dart Aerospace Ltd

No virus found in this incoming message.
Checked by AVG - www.avg.com
Version: 9.0.851 / Virus Database: 271.1.1/3147 - Release Date: 09/21/10 02:34:00

No virus found in this incoming message.
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9/22/10